

ASEL - Machine production

Bakic 33, 33520 Slatina - CROATIA

tel: +385 33 400 570 Fax: +86 851 5822114



Website: www.asel.hr

www.asel.hr

Manual Rockwell hardness tester SHR150M(D)

Introductions:

SHR150M is an effective and affordable Rockwell testing machine with high accuracy, reliability and durability, and it is applied in the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals.

SHR150M adopts mechanical test cycle without any need of electricity, load force 60, 100, 150Kg is selected by dial knob, test force is manually loaded in handle, and tested result: HRA, HRB, HRC is showed on the analogue gauge.



Technical Specifications:

Rockwell Scales	HRA, HRB, HRC			
Preliminary test force	10Kgf(98.07N)			
All Testing Force	60Kgf (588N), 100Kgf (980N), 150Kgf (1471N)			
Hardness Indication	Analogue			
Hardness analogue resolution	0.5HR			
Max. Height of Specimen	170mm			
Instrument Throat	140mm			
Dimension (L*W*H)	520*240*700MM			
Gross/Net Weight	120/90Kg			
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508			
Remark: Optional protective indenter device is available on the model of SHR150MD.				

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block (57-70) HRC	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block (20-33) HRC	1PC	Cone diamond indenter	1PC	Operation Manual	1COPY
Hardness block (85-100) HRB	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC



Medium Testing Anvil



V-shaped Testing Anvil



Large Testing Anvil

Optional accessories:

Other Rockwell Hardness blocks; Ø 10mm flat anvil; Ø3.175mm ball indenter, and so on

Electronic Rockwell hardness tester SHR150E(D)

Introductions:

SHR150E is an effective and affo rdable Rockwell testing machine with high accuracy, reliability and durability, and it is applied in the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals.

SHR150E adopts the design of load test force in electric, load force 60, 100, 150Kg is selected by dial knob, test force is loaded in switch control, and tested result: HRA, HRB, HRC is showed on the analogue gauge.



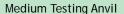
Technical Specifications:

_				
Rockwell Scales	HRA, HRB, HRC			
Preliminary test force	10Kgf(98.07N)			
All Testing Force	60Kgf (588N), 100Kgf (980N), 150Kgf (1471N)			
Hardness Indication	Analogue			
Hardness analogue resolution	0.5HR			
Dwell Time	2 ~ 60S			
Max. Height of Specimen	170mm			
Instrument Throat	140mm			
Dimension (L*W*H)	520*240*700MM			
Gross/Net Weight	120/90Kg			
Power Supply	AC220V /50Hz;110V/60Hz			
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508			
Remark: Optional protective indenter device is available on the model of SHR150ED.				

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block (57-70) HRC	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block (20-33) HRC	1PC	Cone diamond indenter	1PC	Power cable	1PC
Hardness block (85-100) HRB	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC







V-shaped Testing Anvil



Large Testing Anvil

Optional accessories:

Other Rockwell Hardness blocks; Ø 10mm flat anvil; Ø3.175mm ball indenter, and so on

Digital Rockwell hardness tester SHR150C(D)

Introductions:

SHR150C is an effective digital Rockwell testing machine with high accuracy, reliability and durability, it is applied at the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals

SHR150C adopts the design of load test force in electric, except to lift up the anvil and chose the test force, other operations are entirely automatic. The test force, dwell time, load and unload process, and test results are displayed on LCD screen, which avoid the man-made error and enhance the measuring accuracy, meanwhile, built-in processor and mini-printer can record and print the main measuring data for reducing human working intension.





Build-in Mini-printer

and in mini printer

Hardness Blocks





Anvil

Diamond Rockwell Indenter

Technical Specifications:

•				
Rockwell Scales	HRA, HRB, HRC			
Preliminary test force	10Kgf(98.07N)			
All Testing Force	60Kgf (588N), 100Kgf (980N), 150Kgf (1471N)			
Hardness Indication	Digital LCD Display			
Hardness Resolution	0.1HR			
Dwell Time	1 ~ 60S			
Auto Hardness conversion	HRC, HRB, HRA, HV, HK, HBW, etc.			
Max. Height of Specimen	170mm			
Instrument Throat	140mm			
Dimension (L*W*H)	520*240*700MM			
Gross/Net Weight	120/90Kg			
Power Supply	AC220V /50Hz;110V/60Hz			
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508			
Remark: Optional protective inc	Remark: Optional protective indenter device is available on the model of SHR150ED.			

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block (57-70) HRC	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block (20-33) HRC	1PC	Cone diamond indenter	1PC	Power cable	1PC
Hardness block (85-100) HRB	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC

Manual Superficial Rockwell hardness tester SHR45M(D)

Introductions:

SHR45M is an effective and affordable superficial Rockwell testing machine with high accuracy, reliability and durability, it is applied in the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals.

SHR45M adopts mechanical test cycle without any need of electricity, load force 15, 30, 45Kg is selected by dial knob, test force is manually loaded in handle, and tested result is showed on the analogue gauge.



Technical Specifications:

Rockwell Scales	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T		
Preliminary test force	3Kgf (29.42N)		
All Testing Force	15Kgf (147.1N), 30Kgf (294.2N), 45Kgf (441.3N)		
Hardness Indication	Analogue		
Hardness analogue resolution	0.5HR		
Max. Height of Specimen	170mm		
Instrument Throat	140mm		
Dimension (L*W*H)	520*240*700MM		
Gross/Net Weight	120/90Kg		
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508		
Remark: Optional protective indenter device is available on the model of SHR150MD.			

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block HRN	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block HRN	1PC	Cone diamond indenter	1PC	Operation Manual	1COPY
Power cable	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC



Medium Testing Anvil



V-shape Testing Anvil



Large Testing Anvil

Optional accessories:

Other Rockwell Hardness blocks; Ø 10mm flat anvil; Ø3.175mm ball indenter, and so on

Electronic Superficial Rockwell hardness tester SHR45E(D)

Introductions:

SHR45E is an effective and affordable Rockwell testing machine with high accuracy, reliability and durability, it is applied in the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals.

SHR45E adopts the design of load test force in electric, load force 15, 30, 45Kg is selected by dial knob, test force is loaded in switch control, and tested result: HRA, HRB, HRC is showed on the analogue gauge.



Technical Specifications:

• • • • • • • • • • • • • • • • • • •				
Rockwell Scales	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T			
Preliminary test force	3Kgf (29.42N)			
All Testing Force	15Kgf (147.1N), 30Kgf (294.2N), 45Kgf (441.3N)			
Hardness Indication	Analogue			
Hardness analogue resolution	0.5HR			
Hardness Indication	Analogue			
Hardness analogue resolution	0.5HR			
Max. Height of Specimen	170mm			
Instrument Throat	140mm			
Dimension (L*W*H)	520*240*700MM			
Gross/Net Weight	120/90Kg			
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508			
Remark: Optional protective indenter device is available on the model of SHR150MD.				

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block HRN	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block HRN	1PC	Cone diamond indenter	1PC	Operation Manual	1COPY
Accessories box	1PC	Ø 55mm V-shape anvil	1PC		



Medium Testing Anvil



V-shape Testing Anvil



Large Testing Anvil

Optional accessories:

Other Rockwell Hardness blocks; Ø 10mm flat anvil; Ø3.175mm ball indenter, and so on.

Digital Superficial Rockwell hardness tester SHR45C(D)

Introductions:

SHR45C is an effective and affordable Rockwell testing mach ine with high accuracy, reliability and durability, it is applied in the workshops and measurement departments for determining the Rockwell hardness of ferrous and non-ferrous metals.

SHR45C adopts the design of load test force in electric, ex cept to lift up the anvil and chose the test force, other operations are entirely automatic, and the test force, dwell time, load and unload process, and test results are displayed on LCD screen, which avoid the man-made error and enhance the measuring accuracy, meanwhile, built-in mini-printer can record and print the main measuring data for reducing human working intension.





Build-in Mini-printer



Hardness Blocks



Anvil

Diamond Rockwell Indenter

Technical Specifications:

<u> </u>			
Rockwell Scales	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T		
Preliminary test force	3Kgf (29.42N)		
All Testing Force	15Kgf (147.1N), 30Kgf (294.2N), 45Kgf (441.3N)		
Hardness Indication	Digital LCD Display		
Hardness Resolution	0.1HR		
Dwell Time	1 ~ 60S		
Auto Hardness conversion	HRC, HRB, HRA, HV, HK, HBW, etc.		
Max. Height of Specimen	170mm		
Instrument Throat	140mm		
Dimension (L*W*H)	520*240*700MM		
Gross/Net Weight	120/90Kg		
Power Supply	AC220V /50Hz;110V/60Hz		
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508		
Remark: Optional protective indenter device is available on the model of SHR150ED.			

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block HRN	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block HRN	1PC	Cone diamond indenter	1PC	Operation Manual	1COPY
Power cable	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC

Digital Superficial Twin Rockwell hardness tester HRSS150

Introductions:

HRSS150 is a effective and affordable hardness testing machine with novel appearance and unique inside structure, features high measuring accuracy, reliable performance and applicable to wide fields, it is applicable to measure hardness testing all kinds of Rockwell and Superficial Rockwell. It can to measure the hardness of hard metals, carburizing steels, quenching steels, hardcast irons, mild steels, A1, Cu and malleable irons

HRSS150 has big LCD screen to display the measuring data, and it has the contrast function of Brinell, Rockwell and Vickers, and it has other functions, such as, revise the dwell time, data dispose, storage, print and RS-232 output, etc.

Conform to GB/T230.2; ASTM E-18; ISO6508



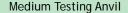
Technical Specifications:

Rockwell Scales	HRA, HRB, HRC; HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
Preliminary test force	29.4M(3kg),98.07N(10kg)
Total toot force	For superficial Rockwell testing:147.1N(15Kgf), 294.2N(30 Kgf), 441.3N(45 Kgf);
Total test force	For Rockwell hardness testing: 588.4N(60 Kgf),980.7N(100 Kgf), 1471N(150 Kgf)
Hardness Indication	Digital LCD Display
Hardness Resolution	0.1HR
Dwell time	1-60s adjustable
Loading method	Automatic
Auto Hardness Conversion	HRC, HRB, HRA, HV, HK, HBW, etc.
Max Height of Specimen	180mm
Instrument Throat	160mm
Gross/Net Weight	120/90Kg
Dimension	551*260*80 mm
Power Supply	AC220V /50Hz;110V/60Hz
Accuracy	Conform to GB/T230.2; ASTM E-18; ISO6508

Standard delivery:

Main unit	1SET	Ø1.588mm ball indenter	1PC	Ø 55mm flat anvil	1PC
Hardness block (57-70) HRC	1PC	Ø1.588mm spare ball	5PCS	Ø 150mm flat anvil	1PC
Hardness block (20-33) HRC	1PC	Cone diamond indenter	1PC	Power cable	1PC
Hardness block (85-100) HRB	1PC	Ø 55mm V-shape anvil	1PC	Accessories box	1PC
Hardness block HRN	1PC	Hardness block HRN	1PC	Operation Manual	1COPY







V-shape Testing Anvil



Large Testing Anvil

Vickers hardness tester HV5ZA,HV10ZA,HV30ZA,HV50ZA

Introduction:

Vickers Hardness Tester HV5ZA, HV10ZA, HV30ZA, HV50ZA is high-tech instruments integrate with technology of optics and mechanic, electronic and computer. It is the hardness testing machine for Vickers and Knoop scale measurements. It is specially designed for measure micro, thin and interface cladding materials, and Knoop hardness suit for test brittle and hard materials, such as glass, ceramics, carnelian and synthetic cut stone, etc, and it is widely used in scientific research organization, factory and quality inspection department.

Main characteristic:

It applies computer software program, high-resolution optical measuring system and photoelectric sensor. Through Key-input on the panel, it can adjust brightness of light source, select Vickers and Knoop test, hardness converse comparison, dwell time, file number and store, etc.

LCD screen displays test method, test force, length of diagonal, hardness value. It is easy to use with high precision. HV5ZA/10ZA/30ZA/50ZA is equipped with auto-turret, Halogenutcignated Built-in Mini-printer as the standard delivery.



HV5ZA/10ZA/30ZA/50ZA with auto-turret



LCD screen and Panel



Halogen Light-source



Auto-turret



Built-in Mini-printer

Technical Specifications:

Model	HV5ZA	HV10ZA	HV30ZA	HV50ZA	
	2.94N(0.3Kgf)	2.94N(0.3Kgf)	9.8N(1.0Kgf)	9.8N(1.0Kgf)	
	4.9N(0.5Kgf)	4.9N(0.5Kgf)	29.4N(3Kgf)	49.0N(5.0Kgf)	
	9.8N(1.0Kgf)	9.8N(1Kgf)	49.0N(5.0Kgf)	98N(10Kgf)	
Testing Force	19.6N(2.0Kgf)	29.4N(3Kgf)	98N(10Kgf)	196N(20Kgf)	
	29.4N(3.0Kgf)	49.0N(5Kgf)	196N(20Kgf)	294N(30Kgf)	
	49.0N(5.0Kgf)	98.0N(10Kgf)	294N(30Kgf)	490N(50Kgf)	
Testing Range		8HV0.3~2	900HV50		
Auto-Turret	Autor	natic switch of 10x, 2	20x objective and inc	lenter	
Loading Control	Automatic (loading, dwell, unloading)				
Magnification of Objective	10x (For Observation); 20x (For Measurement)				
Magnification of Eyepiece	10x				
Hardness Indication	LCD display				
Dwell Time	0∼60s				
Illumination		Halogen Li	ght-source		
Printing		Built-in M	ini-printer		
Max Height of Specimen	160mm				
Instrument Throat	135mm				
Accuracy	Standard conforms to EN-ISO 6507				
Power Supply	AC220V/50Hz; 110V/60Hz				
Dimension	520×190×650mm				
Gross/Net Weight		60/5	0Kg		

Standard Delivery:

Main unit	1SET	10X Objectives	1PC	V-shape test anvil	1PC
Hardness block	2EA	20X Objectives	1PC	Vickers indenter	1PC
Auto-turret	1PC	10X measuring eyepiece	1PC	Power cable	1PC
Halogen Light-source	1PC	Large test anvil	1PC	Accessories box	1PC
Mini-printer	1PC	Medium test anvil	1PC	Operation Manual	1COPY

Optional Accessories:

Knoop Indenter, X,Y anvil Hardness block, Clamp, etc

Digital Vickers hardness tester HVS5ZA, HVS10ZA, HVS30ZA, HVS50ZA

Introduction:

Vickers Hardness Tester HV5ZA,HV10ZA, HV30ZA, HV50ZA is high-tech instruments integrate with technology of optics and mechanic, electronic and computer. It is the hardness testing machine for Vickers and Knoop scale measurements. It is specially designed for measure micro, thin and interface cladding materials, and Knoop hardness suit for test brittle and hard materials, such as glass, ceramics, carnelian and synthetic cut stone, etc, and it is widely used in scientific research organization, factory and quality inspection department.

Main characteristic:

It applies computer software program, high-resolution optical measuring system and photoelectric sensor. Through Key-input on the panel, it can adjust brightness of light source, select Vickers and Knoop test, hardness converse comparison, dwell time, file number and store, etc.

LCD screen displays test method, test force, length of diagonal, hardness value. It is easy to use with high precision.

HV5ZA/10ZA/30ZA/50Z is equipped with auto-turret, Halogen Light-source and Built-in Mini-printer as the standard delivery.

HVS-XZA is a full digital hardness testing instrument, don't need perator to read the length of diagonal, just press the sensor key.



Digital HVS5ZA/10ZA/30ZA/50ZA



LCD screen and Panel



Halogen Light-source



Standard Auto-Turret



Built-in Mini-printer

Technical Specifications:

Model	HVS5ZA	HVS10ZA	HVS30ZA	HVS50ZA	
	2.94N(0.3Kgf)	2.94N(0.3Kgf)	9.8N(1.0Kgf)	9.8N(1.0Kgf)	
	4.9N(0.5Kgf)	4.9N(0.5Kgf)	29.4N(3Kgf)	49.0N(5.0Kgf)	
	9.8N(1.0Kgf)	9.8N(1Kgf)	49.0N(5.0Kgf)	98N(10Kgf)	
Testing Force	19.6N(2.0Kgf)	29.4N(3Kgf)	98N(10Kgf)	196N(20Kgf)	
	29.4N(3.0Kgf)	49.0N(5Kgf)	196N(20Kgf)	294N(30Kgf)	
	49.0N(5.0Kgf)	98.0N(10Kgf)	294N(30Kgf)	490N(50Kgf)	
Testing Range		8HV0.3~2	2900HV50		
Loading Control		Automatically (loading	ng, dwell, unloading)		
Auto-Turret	Autor	matic switch of 10x, 2	20x objective and ind	lenter	
Magnification of Objective	10x (For Observation); 20x (For Measurement)				
Magnification of Eyepiece	10x				
Hardness Indication	LCD display				
Hardness conversion	HR; HB; HK; etc				
Dwell Time	0∼60s				
Illumination		Halogen Li	ght-source		
Printing		Built-in M	ini-printer		
Max Height of Specimen	160mm				
Instrument Throat	135mm				
Accuracy	Standard conforms to EN-ISO 6507				
Power Supply	AC220V/50Hz; 110V/60Hz				
Dimension	520×190×650mm				
Gross/Net Weight	60/50Kg				

Standard Delivery:

Main unit	1SET	10X Objectives	1PC	V-shape test anvil	1PC
Hardness block	2EA	20X Objectives	1PC	Vickers indenter	1PC
Auto-turret	1PC	10X measuring eyepiece	1PC	Power cable	1PC
Halogen Light-source	1PC	Large test anvil	1PC	Accessories box	1PC
Mini-printer	1PC	Medium test anvil	1PC	Operation Manual	1COPY

Optional Accessories:

Knoop Indenter, X,Y anvil Hardness block, Clamp, etc

Micro Hardness Hester DHV1000A/HV1000A

Micro Vickers Hardness Tester DHV1000A/HV1000A, MHV1000A/HVS1000A and XHV1000A are precision hardness testing machines integrate the technology of optics, mechanics and computer. It is applicable to measure the hardness value of ferrous metals, non-ferrous metals, IC thin sections, coatings, ply-metals; Glass, ceramics, agate, precious stones, and it can be tested about the depth and the trapezium of the carbonized layers and quench hardened layers.







Eyepiece



LCD panel

Standard delivery:

Halogen light source
20x and 40x objective
Vickers indenter
X-Y anvil with 25mm travel micrometer
LCD Panel, etc.

Optional accessories:

Knoop indenter
Mini-printer
CCD adapter,
Camera and Monitor
Micro hardness testing software
Auto-turret

Digital Micro Hardness Hester MHV1000A/HVS1000A

Microhardness tester MHV1000A/ HVS1000A is upgrading products base on DHV1000A/HVS1000A. Beside processing the their function,MHV1000A/HVS1000A is equipped with a big LCD display to show the technical parameters, and it can convert the tested HV scale to HRC, HRB, HBW, HK.



MHV1000A/HVS1000A



Built-in printer



Large LCD display

Standard delivery: Halogen light source

20x and 40x objective
Vickers indenter
Mini-printer
X-Y anvil with 25mm travel micrometer
LCD Panel, etc.

Optional accessories:

Knoop indenter
CCD adapter,
Camera and Monitor
Micro hardness testing software
Auto-turret.

Digital Micro Hardness Tester XHV1000A

Micro hardness tester XHV1000 isA upgrading products base on MHV1000A/HVS1000A, it is equipped with auto-turret, LCD touch panel and mini-printer as the standard delivery.





Built-in printer



Eyepiece





XHV1000A

LCD touch panel

Touch Interface

Technical Specifications of micro hardness tester DHV1000A/HV1000A, MHV1000A/HVS1000A and XHV1000A:

Testing Forces	(0.098, 0.246, 0.49, 0.98, 1.96, 2.94, 4.90, 9.80) N		
	(10, 25, 50, 100, 200, 300, 500, 1000) gf		
Turret	Automatic (loading / dwell / unloading)		
Magnification of the Microscope	200×, 400 ×		
Dwell Time of the Test Force	(5-60)s		
Min. Graduation Value of the	0.0625um		
Testing Drum Wheel	0.06250111		
Testing range	1HV—2967HV		
Dimension of the XY anvil	100 × 100 mm		
Travel of the XY anvil	25 × 25mm		
Max. height of the specimen	70 mm		
Instrument throat	95mm		
Light source	Halogen light source		
Accuracy	Standard conforms to EN-ISO 6507		
Power Supply	110V/220V,60/50Hz		
Dimension & Net Weight	425 × 245 × 490 mm & 30Kg		
	XY anvil ; Thin specimen anvil ; Fork-shaped anvil ; Fine wire anvil;		
Standard delivery	Level; Adjustable screw ; 10 ×eyepiece ; 20x and 40x objective;		
	Micro Vickers hardness blocks (high and medium)		

Sample DEMO:



Optional Accessories:

CCD adapter

CCD camera

Clamp

Monitor

Mini-printer

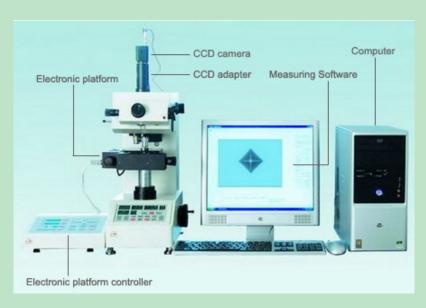
Auto-turret

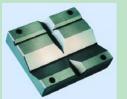
Digital micro meter head

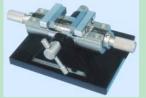
Auto Micro hardness tester SMHV1000ZK

Introductions:

SMHV1000ZK is auto micro hardness tester with precisi on automatic electronic platform, digital eyepiece, CCD camera system and PC software system; it is an excellent instrument for the automatic micro hardness testing. SMHV1000ZK is equipped with Vickers and Knoop indenter simultaneously, it can be applicable to measure any micro hardness in the testing.







Mounting clamp

Unequal specimen clamp





Small bearing clamp

Thin-piece clamp

Series Type	SMHV1000Z (single indenter)	SMHV1000ZK (double indenters)			
Test force	gf: 10,25,50,100,200,300,500,1000				
Loading way	Digital control directly, preloading, load	ding and unloading automatically			
Dwell time	1-99 second car	n be setup			
Indenter, lens conversion	automatic cor	nversion			
Platform	Motorized by PO	C software			
Specimen maxi height	90mmm	ım			
Eyepiece	Magnificatio	n: 10X			
Сусріссс	Reticle: Zero base lin	e and sight line			
Lens	10X /40X	20X/40X			
Indenter	HV indenter	HV and HK indenter			
Measuring	HV measurement	HV and HK measurement			
Specimen max-width	120mm				
Hardness conversion	HV transfer to HRC				
Light source	12V30W halogen bulb				
Measuring range	5-3000HV				
Accuracy	Standard conforms to EN-ISO 6507				
Dimension	490×250×395(height × width × depth);				
Weight	Approximate 43kg				
Power supply	AC220V/50HZ/60W; AC110V/60HZ/60W				
	XY anvil; Thin specimen anvil; Fork	-shaped anvil ; Fine wire anvil;			
Standard delivery	Level; Adjustable screw ; 10 ×eyep	viece ; 20x and 40x objective;			
	Micro Vickers hardness blo	ocks (high and medium)			

Electronic Brinell hardness tester DHB3000A/HBE3000A

♦ DHB3000A/HBE3000A Electronic Brinell HardnessTester is a advanced product integrate the precision mechanical structure with the computer control by means of the mechanical and electrical circuit system. It adopts the motorized test force application without weight blocks, and uses 0.5‰ accuracy compression sensor and the CPU control system to compensate the test force lost automatically during the testing. The test force and the load dwell time can be directly setup in pressing the selected keys on the panel with reliable repetition, precise reading and easy operation.

Usage Range:

♦ Brinell indentation is the largest indentation among all the hardness testing, it is able to reflect the comprehensive features of the material, and the testing is unaffected by the macrostructure and the compositional unevenness of the specimen, hence it is a reliable hardness testing with high precision. The Brinell hardness testing is widely used in such industrial fields as metallurgy, forging, casting, unhardened steel and nonferrous metals industries, as well as in the laboratories, colleges and scientific research institutes.



Testing range		(8~650) HBW			
Test Force		612.9N (62.5Kgf) 、980N(100Kgf)、1226N(125Kgf)、1839N(187.5Kgf)、2452N(250Kgf)、4900N(500Kgf)、7355N (750Kgf) 、9800N(1000Kgf)、14700N(1500Kgf)、29400N(3000kgf)			
Accuracy of Displayed Hardne	ss Va	alue			
Hardness Range(HBW)	М	ax tolerance%	Repetition%		
≤ 125		± 3	≤ 3.5		
125 <hbw≤225< td=""><td></td><td>± 2.5</td><td>≤ 3.0</td><td></td></hbw≤225<>		± 2.5	≤ 3.0		
> 225		± 2.0	≤ 2.5		
Max. Height of specimen		225mm			
Max. Distance from indenter center to instrument throat		135mm			
Magnification of microscope	;	20X			
Min Reading Grade of Drum wheel of the microscope		0.005mm			
Power supply		AC220V/50; 110	V/60Hz		
		♦ One Large testing anvil			
		♦ One Small testing anvil			
Main Accessories		♦ One V-shaped testing anvil			
		♦ One Hard Alloyed Steel Ball Indenters: ⊄2.5mm			
		♦ One Hard Alloyed Steel Ball Indenters: ⊄5mm			
		♦ One Hard Allo	oyed Steel Ball Indente	ers: ⊄10mm	
		♦ One Microsco	ppe: 20X		
		♦ Two Standard Hardness Blocks			

Digital Brinell hardness tester XHB3000A/HBS3000A

♦ XHB3000A/HBS3000A Digital Brinell Hardness Tester is a advanced instrument integrates the technology of optical, mechanic and electrical and computer. It adopts the motorized testing force application without weight blocks and uses 0.5‰ accuracy compression sensor to compensate the test force lost automatically. The indentation is measured directly in the built-in 20x microscope sensor system, and the LCD screen indicates the indentation diameter and the hardness value. 17 different hardness testing comparison scales can be converted automatically by setup the panel. The load, dwell time and brightness of light can be adjusted on the panel, and an F/D2 selection table to make the operation ease.

♦ The instrument is equipped with a RS232 serial interface, printer and date storage, it can be connected with PC for readout.

Usage Range:

♦ Brinell indentation is the largest indentation among all the hardness testing, it is able to reflect the comprehensive features of the material, and the testing is unaffected by the macrostructure and the compositional unevenness of the specimen, hence it is a reliable hardness testing with high precision. The Brinell hardness testing is widely used in such industrial fields as metallurgy, forging, casting, unhardened steel and nonferrous metals industries, as well as in the laboratories, colleges and scientific research institutes.



recillical opecifications.					
Testing range	(8∼650) HBV	V			
Testing force	2452N(250Kgf) 、	·	1226N(125Kgf) 、 1839N(187.5Kgf) 、 355N (750Kgf)、 9800N(1000Kgf) 、		
Accuracy of Displayed Hardne	ess Value				
Hardness Range(HBW)	Max. tolerance%	Repetition%			
≤ 125	± 3	≤ 3.5			
125 <hbw≤225< td=""><td>± 2.5</td><td>≤ 3.0</td><td></td></hbw≤225<>	± 2.5	≤ 3.0			
> 225	± 2.0	≤ 2.5			
Max. Height of specimen	225mm				
Max. Distance from indented center to instrument throat	135mm				
Magnification of microscope	20X				
Min. Reading Grade of Drun wheel of the microscope	0.00125mm	0.00125mm			
Power supply	AC220V/50; 110V	V/60Hz			
	♦ Anvil: Large, \$	♦ Anvil: Large, Small and V-shaped each			
	♦ One Hard Allo	♦ One Hard Alloyed Steel Ball Indenters: ⊄2.5mm			
Main Accessories	♦ One Hard Allo	♦ One Hard Alloyed Steel Ball Indenters: ⊄5mm			
Walli Accessories	♦ One Hard Allo	yed Steel Ball Indente	ers: ¢10mm		
	♦ One Microsco	pe: 20X			
	♦ Two Standard	Hardness Blocks			
	→ Two Standard	Hardness Blocks			

Portable Rockwell Hardness Tester PHR Series

- ♦ There are two basic types of Rockwell hardness testing: Standard and Superficial. Each requires a slightly different instrument construction.
- ♦ Standard testers read directly in these fifteen Rockwell scales: A, B, C, D, E, F, G, H, K, L, M, P, R, S, and V. Superficial models are for testing case-hardened stocks, thin stock and soft materials in the Rockwell N and T scales.
- ♦ Hardness Tester model numbers tell you up to three things.
- ♦ The first number is the thickness in inches the instrument can test.
- ♦ The second number is the throat depth in inches, or how far in from the edge of the material tests can be made.
- ♦ The letter "S" at the end tells you this is for Superficial testing on the N and T scales only. ("ST" indicates a unique model for thin and tube stock.)



Portable Rockwell Hardness Tester PHR Series

The tester model numbers show the maximum opening (dimension A), and throat depth (dimension B). The letters tell you the type of tester or specific application. "S" indicates a Superficial tester.

Model	Opening(A)	Depth(B)	
PHR1	1"(25mm)	1"(25mm)	
PHR1S	1"(25mm)	1"(25mm)	
PHR14	1"(25mm)	4"(100mm)	
PHR14S	1"(25mm)	4"(100mm)	
PHR2	2"(50mm)	2"(50mm)	
PHR2S	2"(50mm)	2"(50mm)	
PHR42	4"(100mm)	2"(50mm)	
PHR42S	4"(100mm)	2"(50mm)	
PHR44	4"(100mm)	4"(100mm)	
PHR84	8"(200mm)	4"(100mm)	
PHR16	Diameter:<400mm		
PHR32	Diameter:<800mm		
PHR64	Diameter:	<1600mm	



Standard equipment with each tester:

- ♦ 1 diamond penetrator
- ♦ 1 1/16" ball penetrator
- ♦ 3 test blocks, 2 hard steel, 1 brass.
- ♦ 1 flat anvil, 1 V anvil (additional anvils for some models)
- ♦ Extensions in appropriate sizes
- ♦ High-impact carrying case

ANVILS



V ANVIL				
1/2"	#4210			
1"	#4220			
1-1/4"	#4230			



CONVEX ANVIL		
1/2"	#4410	
3/4"	#4420	
1"	#4430	



CYLINDRICAL			
1/2"	#4310		
3/4"	#4320		
1"	#4330		



RAISED FLAT		
1/8"	#4610	
1/4"	#4620	
Diamond	#4630	

FLAT ANVIL



Penetrators





В	all Penetrato	rs
1/16"	Ball	#2210
1/8"	Ball	#2220
1/4"	Ball	#2230
1/2"	Ball	#2240

Diamond Penetrators			
Standard	#2110		
Superficial	#2120		

Extensions



Extensions allow testing thinner items with larger tester models without sacrificing stability.

1/2"	#5100
3/4"	#5120
1"	#5130
2"	#5140

Hardness Blocks



	Certified	
Hard Steel	(HRC64)	#1131
Soft Steel	(HRC33)	#1133
Brass	(HRB33)	#1121

Anvils

The correct anvil helps ensure valid readings by making sure work does not move during load buildup. Anvils are interchangeable.

- A Raised flat for thin stock
- B Convex for tube stock
- C Round for larger round stock
- D Vee for small round stock
- E Standard Flat stock anvil

The positions of anvil and penetrator can be reversed for internal-surface testing.

Penetrators

For each scale, you need the correct penetrator. They are interchangeable.

Diamond Penetrators with 120° cone and spherical point.

Standard - for Standard Scales A, C, D

Superficial - for Superficial Scale N

Ball Penetrators

1/16" - for B, F, G, and T Scales

1/8" - for E, H, L, and W Scales

1/4" - for L, M, P, and Y Scales

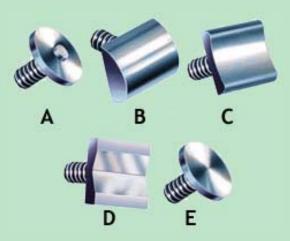
1/2" - for R, S, V, and Y Scales

Bench Stand

Cast iron for solid support. Holds tester at convenient angle, freeing hands for ease of use. Internal fiber sleeve protects tester handle.

Weight: 5Kg.

#3100







Portable Brinell Hardness Tester PHB series

♦ It's mainly used to test the hardness of metal products with big grains and uneven micro constructions, such as large-sized forgings, castings, rollers, or those parts that assembled, inconvenient to move or not allowed to be cut, and to test the hardness of nonferrous metals, annealed metal materials and most of steel raw materials.

 \diamond Compare to Leeb hardness tester, the Brinell hardness tester has higher precision, fewer factors that affect the testing accuracy, lower requirement on the surface roughness of work pieces. With F/D2 ratio of 30, the PHB tester has an equivalent test condition as the Brinell test with 3000kgf and 10mm ball indenter. The testing result meets requirements of common standards and do not need to be converted. Tensile strength (σ b) can be gotten through conversion tables in Brinell reading.

Portable Brinell Hardness Tester PHB150 & PHB300



Technical Specifications:

Model	PHB150	PHB300
Opening Size	150×100mm	300×150mm
Net Weight	4.2Kg	7.5Kg

Portable Brinell Hardness Tester PHB0.5



Feature and Applications:

Small volume, convenient for carrying, easy operation. Precision conforms to ISO 6506-2 and ASTM E10

It can determine the Brinell hardness of ferrous, non-ferrous metals and tensile strength of steel products. It is especially suitable to determine the Brinell hardness of large heavy parts on the spot

Specifications:

Measuring range: < Measuring range: 100-400HBS;

Impact capacity: 4.9J; Dimensions: Φ55 x 370mm Weight: approx. 3.5kg

Hammer Hitting Type Portable Brinell Hardness Tester PHBHB



Feature and Applications:

Small volume, convenient for carrying, easy operation It can determine the Brinell hardness of ferrous, non-ferrous metals and tensile strength of steel products. It is especially suitable to determine the Brinell hardness of large heavy parts on the spot

Specifications:

Measuring range: < 450 HBS; Diameter of steel ball: Φ10mm; Dimensions: Φ25 x 110mm Weight: approx. 0.5kg

Portable Webster Hardness Tester W Series

W Series Webster Tester is a portable instrument which can on-site test soft metals quickly. The Webster Hardness Tester is used to inspect the result of heat treatment, to sort the materials in the warehouse, and to test the long work pieces inconvenient taken to the lab. The Webster hardness tester is very suitable for quality inspection of batch products one by one in the production field. The hardness value can be read directly on the indicator dial. W20 Webster Hardness Tester is the choice of virtually every aluminum extrusion manufacturer. This first hardness tester specially crafted for aluminum has improved the aluminum industry.

A test can be completed by one press.

Model W20 equivalent to Model B Tester

Models for testing brass, copper and mild steel respectively

Modification models for testing thick pieces or slim tubings

Tests sheets, extrusions, pipes; Very fast, very simple and very portable

Small indentation;

Conforms to ASTM B647;

Recommended in YS/T420.







Aluminum Alloys W20 Copper Alloys WB75 Copper Alloys WBB75 Mild Steel WB92

Aluminum Alloys W20a

Aluminum Alloys W20b Copper Alloys WB75b Copper Alloys WBB75b

Product	Model	Capacity	Net Weight	Applications
Webster Hardness	W20	Thickness: 0.4 – 6 mm, Inner Diameter: >10mm	0.5Kg	regular type for aluminum alloy profile, pipe and sheet
Tester for Aluminum Alloys	W20a	Thickness: 0.4 – 13 mm, Inner Diameter: >10mm	0.5Kg	thick wall aluminum alloy material
Alloys	W20b	Thickness: 0.4 – 8 mm, Inner Diameter: >6mm	0.5Kg	aluminum alloy pipe of small diameter and aluminum alloy
	WB75	Thickness: 0.4 – 6 mm, Inner Diameter: >10mm	0.5Kg	extra-hard aluminum, brass
Webster Hardness	WB75b	Thickness: 0.4 – 8 mm, Inner Diameter: >6mm	0.5Kg	slim extra-hard aluminum or brass pipe
Tester for Copper Alloys	WBB75	Thickness: 0.4 – 6 mm, Inner Diameter: >10mm	0.5Kg	copper and soft copper alloys such as annealed brass
	WBB75b	Thickness: 0.4 – 8 mm, Inner Diameter: >6mm	0.5Kg	copper or annealed brass pipe
Webster Hardness Tester for Mild Steel	WB92	Thickness: 0.4 – 6 mm, Inner Diameter: >10mm	0.5Kg	soft steel materials not exceeding 230 HV, such as cold rolled sheet, hot rolled sheet and galvanized sheet etc.

Portable Barcol Durometer 9341

The Barcol durometer is an indentation hardness tester. The operation is easy, quick and almost non-destructive. The test is as simple as one press. It is a convenient tool for testing the hardness of aluminum, aluminum alloys and fiber reinforced plastics, which conforms to American Standard ASTM B648.

Application:

Barcol Hardness Tester is mainly used to test the hardness of aluminum and aluminum alloys, to test the hardness of other soft metals and glass fiber reinforced plastic products. It can also be used to test the hardness of extra large, extra wide, extra thick work pieces, and to test the hardness of boards, belt materials, section materials, forgings and castings etc.

Barcol Hardness Tester is commonly used as supplement of Webster Hardness Testers. It is usually used when test the hardness of pure aluminum, low hard aluminum alloys and extra large, extra thick materials.



Advantage:

It is small and light, easy to take.

It is very easy to operate without any experience, in any occasion.

It has extensive testing range, from very soft pure aluminum to very hard aluminum alloys, the testing range equal to $25\sim150$ HB.

High-sensitivity. Webster Hardness tester only has 20 scales, but Barcol has 100 scales. So Barcol Hardness tester has much higher sensitivity.

It does not need a bench stand. Barcol Hardness Tester is put on one side of the work pieces without bench stand.

Disadvantage:

The surfaces of work pieces need to be broad and flat. It is inconvenient to test the hardness of strips, small-sized pieces or work pieces with curved surfaces.

There will be conversion error. When testing the hardness of aluminum section materials, the Barcol hardness need to be changed into Webster hardness, but there is 2.7 HW discrepancy between Barcol conversion table and GB Standard YS/T420-2000, so the Barcol conversion table should be used cautiously.

Standard package:

- 1 Tester
- 2 Standard testing blocks
- 1 Calibration wrench
- 2 Spare penetrators

Optional accessories:

Standard testing block

High: 87-89 Low: 43-45

Spare penetrators

Portable Leeb hardness tester and accessories

Introduced:

- ♦ Wide measuring range. Based on the principle of Leeb hardness testing theory. It can measure the Leeb hardness of all metallic materials.
- ♦ Large screen, showing all functions and parameters. With EL background light
- ♦ Test at any angle, even upside down.
- ♦ Direct display of hardness scales HRB, HRC, HV, HB, HS, HL
- ♦ Seven impact devices are available for special application. Automatically identify the type of impact devices.
- \diamond Large capacity memory could store 500 groups (Relative to average times 32 \sim 1) information including single measured value, mean value, testing date, impact direction, impact times, material and hardness scale etc.
- Upper and lower limit can be preset. It will alarm automatically when the result value exceeding the limit.
- ♦ Battery information indicates the rest capacity of the battery.
- ♦ Software calibration function; Software to connect with PC via USB port.
- ♦ Compact metal case, suitable for use under poor working conditions
- ♦ Continuous working period of no less than 50 hours with two alkaline batteries(AA size); Auto power off to save energy.

Main Application:

- ♦ Die cavity of molds
- ♦ Bearings and other parts
- ♦ Failure analysis of pressure vessel, steam generator and other equipment
- ♦ Heavy work piece
- ♦ The installed machinery and permanently assembled parts.
- Testing surface of a small hollow space
- ♦ Material identification in the warehouse of metallic materials
- ♦ Rapid testing in large range and multi-measuring areas for large-scale work piece



Outline:

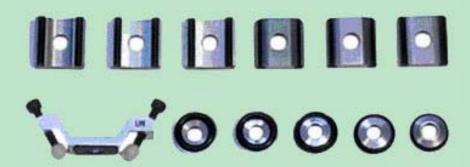
Item	No.	Item	Quantity	Remarks
	1 Main body		1	
	2	D type impact device	1	With cable
Standard	3	Standard test block	1	
delivery	4	Cleaning brush (I)	1	
delivery	5	Small support ring	1	
	6	Manual	1	
	7	Instrument case 1		
Optional	8	Cleaning brush (II) (For use with G type impact device)		
Accessories	9	Other type of impact devices and support rings		
	10	Data Program software		
	11	Communication cable		
	12	Mini-Printer with cable (MH210A、MH180A、MH182A)		

Technical specification of Optional Impact Devices:

Impact Devices		D+ 15	С	G
Impacting energy		11Nmm	3Nmm	90Nmm
lass of impact body	5.5g/5.5g/7.3g	7.8g	3.0g	20g
Hardness & Material	16	600HV & Tung	sten carbide	
Diameter		3mm		5mm
Diameter		20mm		30mm
Length	147 / 86mm	162mm	141mm	254mm
Weight	75 / 50gr	80gr	75gr	250gr
hardness of work-piece	940HV	940HV	1000HV	650HB
Roughness class	N7	N7	N5	N9
Max. roughness	10µm	10µm	2.5µm	30µm
Average roughness	2µm	2µm	0.4µm	7µm
Of compact shape	5kg	5kg	1.5kg	15kg
On solid support	2kg	2kg	0.5kg	5kg
Coupled on plate	0.1kg	0.1kg	0.02kg	0.5kg
coupled	3mm	3mm	1mm	10mm
Min. thickness of hardened layers	0.8mm	0.8mm	0.2mm	-
Mith 200HM	Diameter	0.54mm	0.54mm	0.38mm
Willi 300HV	Depth	24µm	24µm	12µm
With COOLIV	Diameter	0.45mm	0.45mm	0.32mm
WILLI GOOD V	Depth	17µm	17µm	8µm
With SOOLIV	Diameter	0.35mm	0.35mm	0.30mm
VVIIII 800HV	Depth	10µm	10µm	7µm
	Impacting energy Mass of impact body Hardness & Material Diameter Diameter Length Weight hardness of work-piece Roughness class Max. roughness Average roughness Of compact shape On solid support Coupled on plate coupled	Impacting energy 11Nmm Aass of impact body 5.5g/5.5g/7.3g Hardness & Material 16 Diameter 147 / 86mm Length 147 / 86mm Weight 75 / 50gr hardness of work-piece 940HV Roughness class N7 Max. roughness 10μm Average roughness 2μm Of compact shape 5kg On solid support 2kg Coupled on plate 0.1kg coupled 3mm Min. thickness of hardened layers 0.8mm Min. thickness of hardened layers Diameter Depth Diameter Depth Diameter Depth Diameter Depth Diameter	Impacting energy	Table 1

Impact device	Hardness value	Error of value	Repeatability
D	760±30HLD / 530±40HLD	±6 / ±10 HLD	6 / 10 HLD
DC	760±30HLDC / 530±40HLDC	±6 / ±10 HLDC	6 / 10 HLD
DL	878±30HLDL / 736±40HLDL	±12 HLDL	12 HLDL
D+15	766±30HLD+15 / 544±40HLD+15	±12 HLD+15	12 HLD+15
G	590±40HLG / 500±40HLG	±12 HLG	12 HLG
Е	725±30HLE / 508±40HLE	±12 HLE	12 HLE
С	822±30HLC / 590±40HLC	±12 HLC	12 HLC

- ♦ Measuring range: 170~960HLD; Measuring direction: 0~360°
- ♦ Hardness Scale: HL、HB、HRB、HRC、HRA、HV、HS
- ♦ Display: segment LCD
- \Diamond Data memory: max. 100 groups (relative to impact times 32 \sim 1)
- ♦ Working power: 3V (2 AA size alkaline batteries)
- ♦ Continuous working period: about 100 hours (With backlight off)
- ♦ Communication interface: RS232
- \diamond Working temperature: 0° C \sim + 40° C; Storage temperature: -30° C \sim + 60° C
- ♦ Relative humidity: ≤90%
- ♦ Dimensions & Weight: 132 X 76.2 mm/345g (HL200A/MH210A);
 150 X 74 X 32 mm/245g(MH180A 、 MH182A)



Support Rings

Technical specification of Optional Support Rings:

Туре	Sketch of non-conventional supporting ring	Remarks	
Z10-15		For testing cylindrical outside surface R10~R15	
Z14.5-30		For testing cylindrical outside surface R14.5~R30	
Z25-50		For testing cylindrical outside surface R25~R50	
HZ11-13		For testing cylindrical outside surface R10~R15	
HZ12.5-17		For testing cylindrical outside surface R10~R15	
HZ16.5-30		For testing cylindrical outside surface R10~R15	
K10-15		For testing spherical inside surface SR10~SR15	
K14.5-30		For testing spherical inside surface SR14.5~SR30	
HK11-13		For testing spherical inside surface SR11~SR13	
HK12.5-17		For testing spherical inside surface SR12.5~SR17	
HK16.5-30		For testing spherical inside surface SR16.5~SR30	
UN		For testing cylindrical outside surface, radius adjustable R10	

Analogue Shore Durometer LX series

LXA durometer is an essential charac teristic of various rubber, elastomers and plastic products. It is feature portability, ease of operation, with facility, high resolution and it is available in GB/T 531 -1999 and ISO 7619. It can be used in SLX hardness test stand.

LXC durometer is an essential characteristic of various foam, sponge and so on. It is feature portability, ease of operation, with facility, high resolution and it is available in HG/T2489-93.

LXD durometer is an essential characteristic of various hard rubber, colophony, glass, print board, fiber and so on. It is feature portability, ease of operation, with facility, high resolution and it is available in GB/T 531 -1999.

The durometer test stand is R&D for Shore A, C, and D Durometer. The test stand construction includes operating handle, adjusted glass stage, die poise, clip beam of durometer and carrick column. The shore hardness testing will be more accurate with the stand.









LXC

Rubber Test Stand

Technical Specifications:

Model	LXA	LXC	LXD
Test range	0-100 HA	0-100 HW	0-100 HD
Available test range	10-90 HA	10-90 HW	10-90 HD
Stroke	2.5 mm		0~2.5 mm
Tip dimension	0.79mm	SR2.5mm	SR0.1mm
Dimension & Net weight		115x60x25mm & 0.5kg	

Digital Shore Durometer HT6510 series





Technical Specifications:

♦ Test scale: shore hardness

♦ Standard: DIN53505, ASTMD2240, ISO7619, JISK7215

♦ Parameters: hardness result, average value, maxes. value

♦ Measurement range: 0-100HA(HD) (A/D); 0-100HC (C)

♦ Measurement deviation: <1%H; Resolution: 0.1

♦ Communication interface: RS232C

♦ Operating conditions: 0°C to 40°C

♦ Power supply: 4x1.5V AAA (UM-4) battery, Auto switch off

♦ Battery indicator: low battery indicator

♦ Dimensions & Weight: 162x65x38mm & 173g (no probe)

♦ Standard delivery: Instrument, test block, English manual and carrying case

Surface roughness testers SRT6200/6210

It is compatible with four standards of site to measure surface roughness of various machinery-processed parts, calculate corresponding and clearly display all measurement parameters. When measuring the roughness of a surface, the sensor is placed on the surface and then uniformly slides along the surface by driving the mechanism by the sharp built-in probe. This roughness causes displacement of the probe which results in change of inductive amount of induction coils so as to generate analogue signal, which is in proportion to the surface roughness at output end of phase-sensitive rectifier. The exclusive DSP processes and calculates and then outputs the measurement results on LCD.

- ♦ Multiple parameter measurement: Ra, Rz, Rq, Rt
- Highly sophisticated inductance sensor
- ♦ Four wave filtering methods : RC, PC-RC, GAUSS and D-P
- ♦ Built-in lithium ion rechargeable battery and control circuit with high capacity
- ♦ Small in size, light in weight and easy to use
- ♦ Can communicate with PC computer for statistics, printing and analyzing by the optional cable and the software for RS232C interface.



SRT6210

- ♦ Manual or automatic shut down. The tester can be switched off by pressing the Power key at any time. On the other hand, the tester will power itself off about 5 minutes after the last key operation.
- ♦ The tester can memorize 7 groups of measurement results and measuring conditions for later use or download to PC.; Metric / Imperial Conversion. (SRT6210)

· · · · · · · · · · · · · · · · · · ·			
Model	SRT6200	SRT6210	
Display	4 digits, 10 mm LCD, with blue backlight		
Parameters	Ra, Rz Ra, Rz, Rq, Rt		
Magazing Dange	Ra, Rq: 0.005-10.00um / 1.00-400.0uinch	Ra,Rq: 0.005-16.00um / 0.020-629.9uinc	
Measuring Range	Rz, Rt: 0.020-100.0um / 0.078-4000uinch	Rz,Rt: 0.020-160.0um / 0.078-6299uinch	
Accuracy	Not more than 10%; Fluctuation of	display value: Not more than 6%	
Test Principle	Inductan	ce type	
Radius of Probe Pin	5ur	n	
Material of Probe Pin	Diam	ond	
Dynamo-measurement of Probe	16mN(1.6gf)	4mN(0.4gf)	
Probe Angle	90		
Vertical Radius of Guiding Head	48mm		
Maximum driving stroke	17.5mm/0.7inch		
Cutoff length (I)	0.25mm / 0.8mm / 2.5mm optional		
Evaluation length	15cut off optional		
<a.> sampling length = 0.25mm Vt=0.135mm/s</a.>		25mm Vt=0.135mm/s	
Driving speed	<b.> sampling length = 0.8mm Vt=0.5mm/s</b.>		
Driving speed	<c.> sampling length = 2.5mm Vt=1mm/s</c.>		
	<d.> returning Vt=1mm/s</d.>		
Profile digital filter	<a.> Filtered Profile: RC; <b.> Filtered Profile: PC-RC;</b.></a.>		
Frome digital filter	<c.> Filtered Profile: Gauss; <d.> Non-Filtered Profile: D-P</d.></c.>		
Power Li-ion battery	rechargeable		
Operating conditions	Temperature: 0~50°C; Humidity <80%		
Dimension & Net weight	140x57x48 mm (5.5x2.2x1.9 inch) & about 420 g		

Coating thickness gauge CM Series

Principle	Application	Tested materials.	
(F Type)	Can measure the thickness of	Such as: (aluminum, chrome, copper, enamel, rubber, paint)	
Magnetic	non-magnetic coating layers on	on magnetic substrate (steel, iron, alloy and magnetic	
induction	magnetic substrate	stainless steel)	
(NE Type)	Can measure the thickness of	Such as: (enamel, rubber, paint, vanish, plastic anodic-oxide	
(NF Type)	nonconductive coating layers	layer) covered on nonferrous substrate (aluminum, brass,	
Eddy current	covered on nonferrous substrate	zinc, tin and nonmagnetic stainless steel)	







CM8825FN



CM8826FN

Specifications	Model	CM8825 in built probe(s)			CM8828
Opcomodions iviouei		CM8826 with separate probe(s)			CIVIOOZO
Operating	F Type	CM8825FN / CN8826FN			(F & NF)
principle	NF Type	(F & NF)	(only NF)	(only F)	(F & NF)
Mea	asuring range		0-1250um/0-50mil	(default range)	
F	Resolution		0.1/	1	
	Accuracy		±1-3%n or	±2.5um	
Min ro	idius work piece	F	: Convex 1.5mm /	Concave 25mm	
IVIIII. 12	idius work piece		N: Convex 3mm / 0	Concave 50mm	
Min. r	neasuring area		6mn	า	
Min. sa	ample thickness	0.3mm			
Bat	tery indicator	low battery indicator			
Metric/ imperial		convertible			
Po	Power supply 4x1.5V AAA(UM-4)battery; Auto switch off		f		
Opera	ating conditions	Temperature: 045℃(32°F104°F), Humidity≤90%RH		90%RH	
Dimensions & weight 126x65x27mm & 81g(not including battery)		/)			
	Main unit	1			
	F Type probe	1		1	1
	N Type probe	1	1		1
Standard	F Calibration base set	1		1	1
delivery	N Calibration base set	1	1		1
Calibration foil set		1 set (4 foils)			
	Carrying case	B04			
Instruction manual			1		
Optional accessories		Cable & software for RS-232C			





CM8829FN

Specifications	Model	CM8829 (please specify probe type, in built or separate while ordering)			
Operating	F Type	CM8829FN	CN8829N	CN8829F	
principle	NF Type	(F & NF)	(only NF)	(only F)	
Mea	asuring range	0-1250	0um/0-50mil (default ran	ge)	
F	Resolution		0.1/1		
	Accuracy		±1-3%n or ±2.5um		
Min ro	adius work piece	F: Conv	vex 1.5mm / Concave 25	imm	
IVIIII. 1a	idius work piece	N: Cor	nvex 3mm / Concave 50r	mm	
Min. r	measuring area		5mm		
Min. sa	ample thickness	0.3mm			
Bat	tery indicator	low battery indicator			
Metric/ imperial		convertible			
D	ower supply	4x1.5V AAA(UM-4)battery;			
P	ower suppry	Auto switch off			
Operating conditions		Temperature: 045 °C (32 °F104 °F)			
Орега	ating conditions	Humidity ≤90%RH			
	imensions	124x62x30mm			
Weight (no	ot including battery)	115g (CM8829) 200g (CM8829FN)			
	Main unit	1			
	F Type probe	1		1	
	N Type probe	1	1		
Standard	F Calibration base set	1		1	
delivery	N Calibration base set	1	1		
	Calibration foil set	1 set (4 foils)			
	Carrying case	B04			
	Instruction manual	1			
Option	nal accessories	Cable & software for RS-232C, other ranges			



Specifications	Model ating principle	CM8822	CM8821 CM8822F	CM8823	
•		CIVIOOZZ	CM8822F		
Onera	ating principle		CIVIOUZZI	CM8822N	
Opere		(F & NF)	(only F)	(only NF)	
Meas	suring range	0-1000um/0-40mil (default range)			
R	esolution		0.1/1		
P	Accuracy	<u> </u>	-1-3%n or ±2.5um		
Min roo	diua work piooo	F: Conve	x 1.5mm / Concave 25mm		
IVIIII. Tac	dius work piece	N: Conve	ex 3mm / Concave 50mm		
Min. m	neasuring area		6mm		
Min. sa	mple thickness		0.3mm		
Battery indicator		lo	w battery indicator		
Metric/ imperial		convertible			
Power supply		4x1.5V AAA(UM-4)battery;			
		Auto switch off			
Operat	ting conditions	Tempera	ture: 040℃(32°F95°F)		
Орега	ung conditions	Humidity: 1090%RH			
Dimensions 160x68x32mm					
Weight (not including battery) 250g		210g			
	Main unit (1000um)		1		
	F Type probe	1	1		
	N Type probe	1		1	
Standard	F Calibration base set	1	1	1	
delivery	N Calibration base set	1		1	
	Calibration foil set	1 set (4 foils) 1foil			
	Carrying case	B01			
	Instruction manual	1			
Optional accessories Other range: 0200um to 15000um					

Ultrasonic thickness gauge MT200 / MT160 / MT150

MT series of digital ultrasonic thickness gauge is based on the same operating principles as SONAR, the MT200 and MT160 is capable of measuring the thickness of various materials with accuracy as high as 0.01 millimeters, or 0.001inches. It is suitable for a variety of metallic and non-metallic materials.

Main Functions:

- ♦ Capable of performing measurements on a wide range of material, including metals, plastic, ceramics, composites, epoxies, glass and other ultrasonic wave well-conductive materials.
- ♦ Four transducer models are available for special application, including for coarse grain material and high temperature applications.
- ♦ Probe-Zero function, Sound-Velocity-Calibration function
- ♦ Two-Point Calibration function. Two work modes: Single point mode and Scan mode.
- ♦ Coupling status indicator showing the coupling status.
- ♦ Battery information indicates the rest capacity of the battery.
- ♦ Auto sleep and auto power off function to conserve battery life.
- ♦ Optional software to process the memory data on the PC. Optional thermal mini-printer to print the measured data via RS232 port. (MT200 / MT160 / MT150)





MT200

MT160 / MT150

Model	MT200	MT160	MT150
Display	128×64 dot matrix LCD with EL backlight 4.5 digits LCD with EL backlight.		
Measuring Range	0.75~300mm (in Steel)		
Sound Velocity Range	1000~9999 m/s		
Resolution	0.1/0.01mm (selectable) 0.10mm		
Accuracy	± (0.5%Thickness+0.04) mm, depends on materials and conditions		
Units	Metric / English unit selectable		
Communication	RS232 serial port		
Power Supply	Two "AA" size, 1.5 volt alkaline batteries.		
	100 hours typical operating time (EL backlight off)		
Dimensions	132 x 76.2 x 35 mm 150×74×32 mm		
Weight	345g 245g		

- ♦ Four measurements readings per second for single point measurement, and ten per second for Scan Mode.
- ♦ Memory for 20 files (up to 99 values for each file) of stored values.
- ♦ Upper and lower limit can be preset. It will alarm automatically when the result value exceeding the limit.

Ultrasonic thickness gauge TM Series



TM-8810 TM-8811

TM-8812

Model	TM8810	TM8811	TM8812		
Measuring range	1.5-200mm,0.06-8inch		1.2-225mm,0.05-9inch		
Operating principle	Ultrasonic				
Materials measured	steel, cast iron, aluminum, re	ed copper, brass, zinc, quartz	glass, polyethylene, PVC,		
	gray cast iron, nodular cast iron				
Sound velocity	500-9000m/s				
Lower limit steel pipes	ф15x2.0mm, ф20x3.0mm determined by the transducer				
Calibration block	included				
Resolution	0.1mm				
Accuracy	±(0.5%n+0.1)				
Power supply	4x1.5vaa(UM-3) battery				
Battery indicator	low battery indicator				
Operating conditions	Temperature: 0-+45°C(32°F-104°F); Humidity ≤90%RH				
Dimensions	160x68x32mm 120x62x30mm				
Weight	208g(not including battery) 164g				

Many thanks for your kind reading!

ASEL

Specialty, Innovation, Norm, Opportunity, Wisdom, Open, Navigation!

Contact us:

ASEL - machine production

Bakic 33, 33520 Slatina - CROATIA

tel: +385 33 400 570 Fax: +86 851 5822114

www.asel.hr asel@asel.hr

Note: All information regarding our products, and in particular the illustrations, drawing, dimensional and performance data contained in the catalogues, as well as other technical data are to be regarded as approximate average value. We therefore reserve the right to make changes to the corresponding designs, dimensions and weights. The standards, similar technical regulations, descriptions and illustrations of the products were valid at the time of printing. In addition, the latest applicable version of our general trading conditions will apply. Only quotations submitted by ourselves maybe be regard as definitive.